



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2237

Job Sheet 171392



Part No: D2237

Job Qty: 45 ea

Part Name: Striker Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D1 IPP C 02.05.11 Clarify IPP NG IPP D 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	45 Ea		2/10/18	0.00	0.00	Start Up Waterjet		ac 18/03/13
100	Waterjet	45 pcs		2/10/18	0.00	1.12	Waterjet1		ac 18/03/13
120	QC	45 pcs		2/10/18	0.00	0.00	QC8		18-3-16
130	Small Fab	45 pcs		2/12/18	0.01	0.70	Small Fab		83
140	QC	45 pcs		2/12/18	0.00	0.00	QC5		AK 18-4-4
150	Packaging	45 pcs		2/12/18	0.00	0.00	Packaging3	57001	APR 04 2018
160	QC21-SA	45 Ea		2/12/18	0.00	0.00	QC21		21 3-88 APR 05 2018

Part Op 100 - 1-Cut as per Dwg D
Descriptions: 130 - 1-Form as per drawing

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S22GA	304/316 .032 Sheet	.4500 sf (.01 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S22GA	0	179	0

-DART
AEROSPACE

Container No: S051680



Part: D2237

Job No: 1771392

Serial No/Batch: S051680

Revision:

Inspector:

Date: 03/16/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Striker Plate	0.300Inches ± 0.010	0.310 0.290		
2	Striker Plate	0.250Inches ± 0.010	0.260 0.240		
3	Striker Plate	1.550Inches ± 0.010	1.560 1.540		
4	Striker Plate	1.800Inches ± 0.010	1.810 1.790		
5	Striker Plate	0.750Inches ± 0.010	0.760 0.740		
6	Striker Plate	0.128Inches + 0.005 - 0.001	0.133 0.127	Diameter	
7	Striker Plate	0.034Inches ± 0.010	0.044 0.024		

Plex 3/12/18 8:54 AM dart.leroux.jason